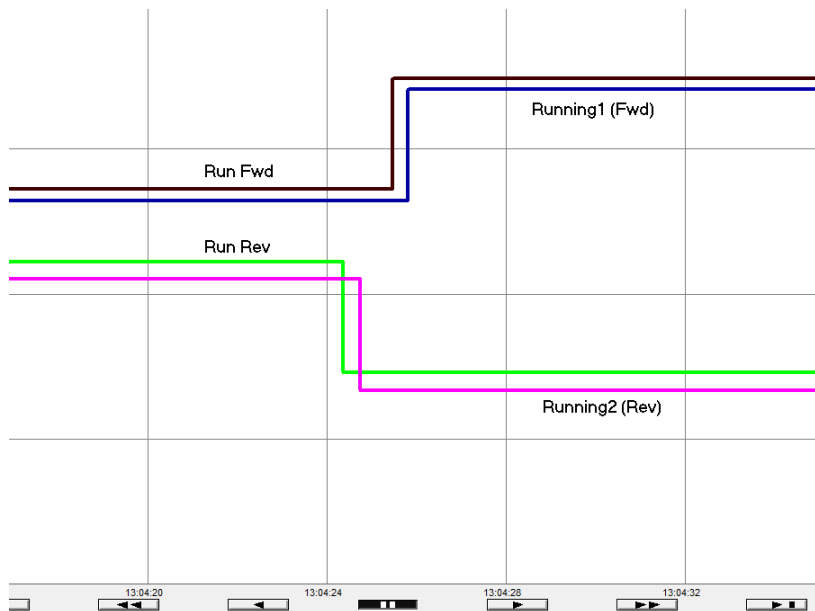
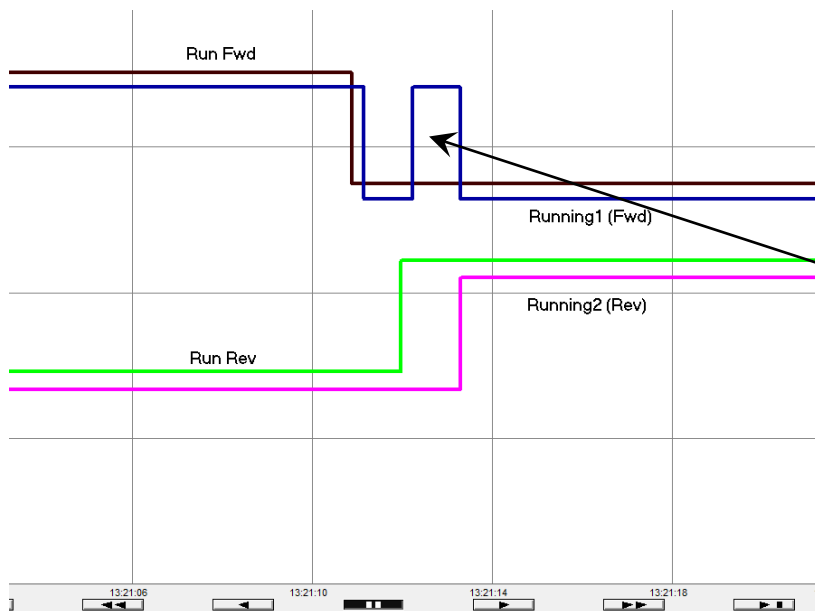


signal exchange PLC <-> FDNA-01 DeviceNet adapter module ACS880



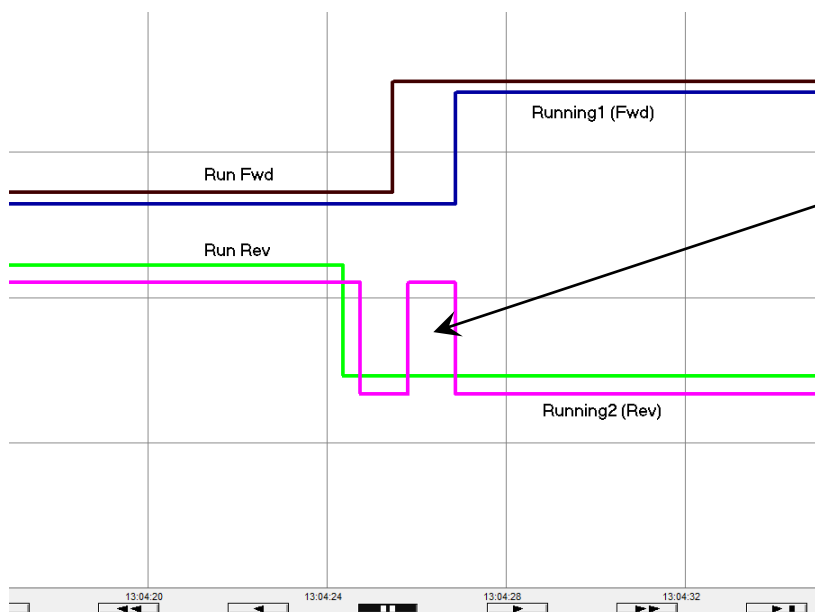
brown – signal to drive: Run forward
blue - signal from drive: Running forward
green – signal to drive: Run reverse
pink - signal from drive: Running reverse

normal situation



Why?

problem with running signal to PLC



Why?

problem with running signal to PLC