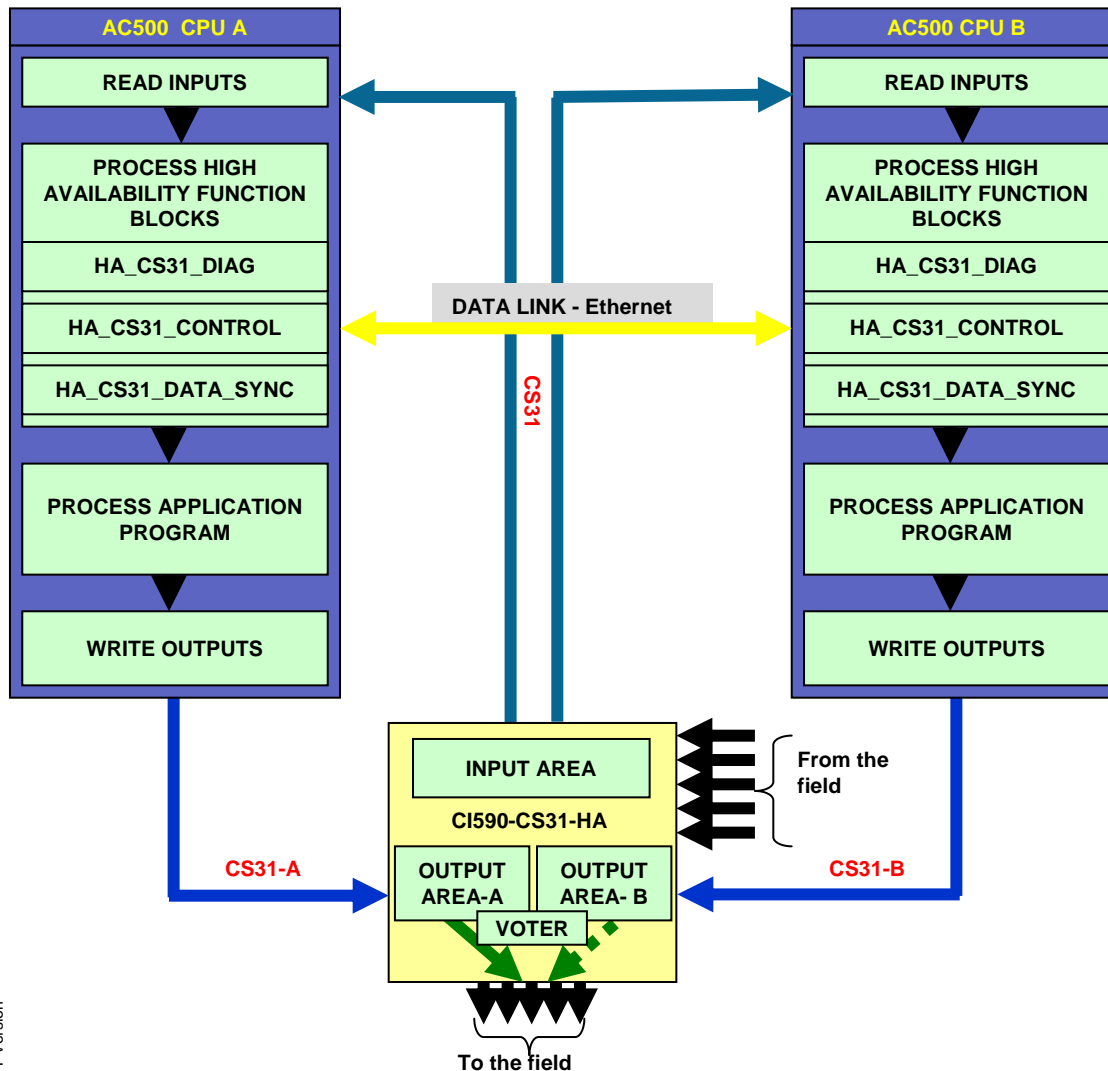


AC500 High Availability - System Concept



- Standard AC500 configuration tool PS501
 - Manual duplication of PLC Project for 2 CPUs
- Common CS31 bus connected I/O
 - Each CI590 decides which data to use for outputs
- Status and internal data synchronization via Ethernet
- Common OPC server for HA CPU pair
- Special Library for Synchronization

